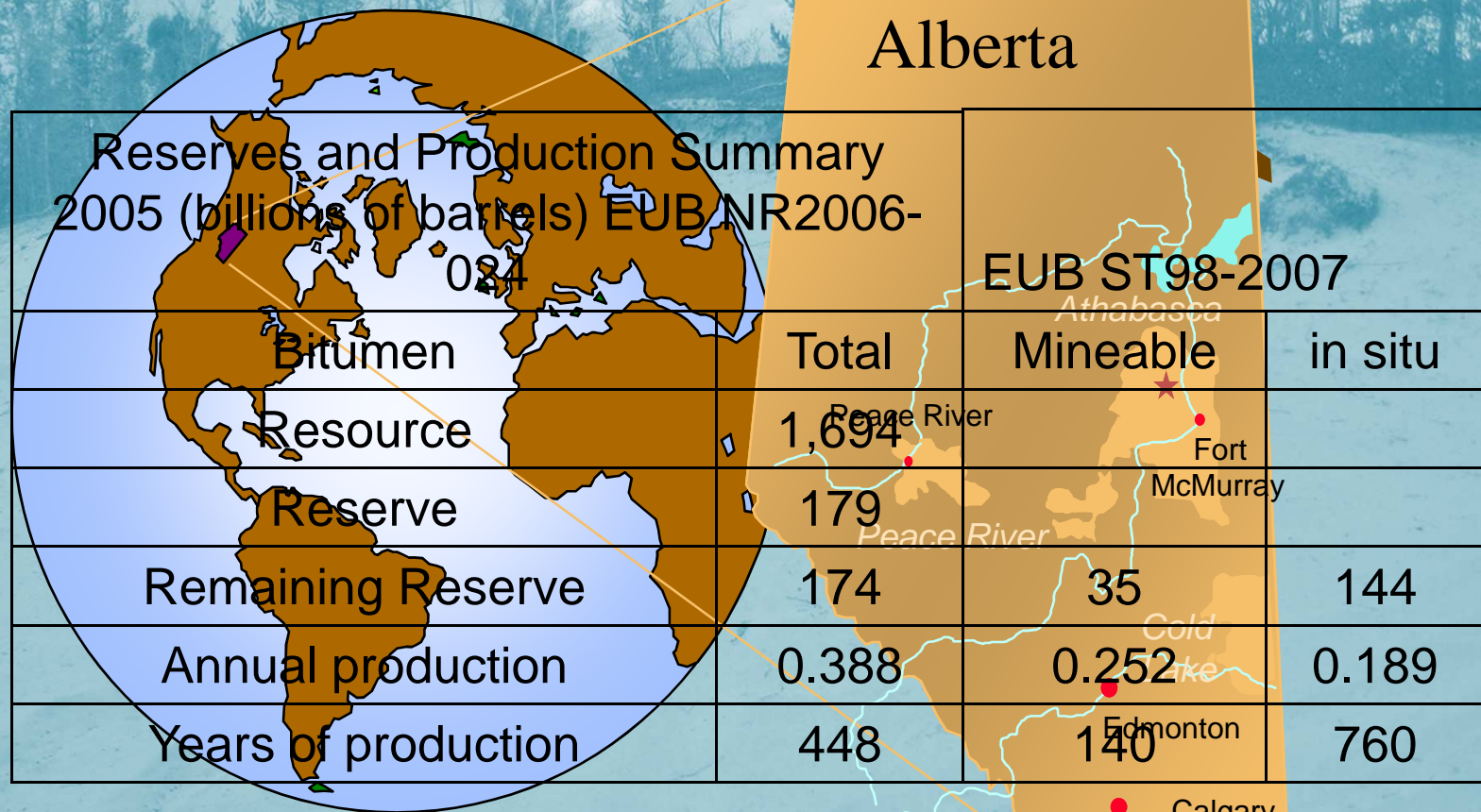




WATER USE AND TAILINGS MANAGEMENT IN SURFACE MINED OIL SANDS

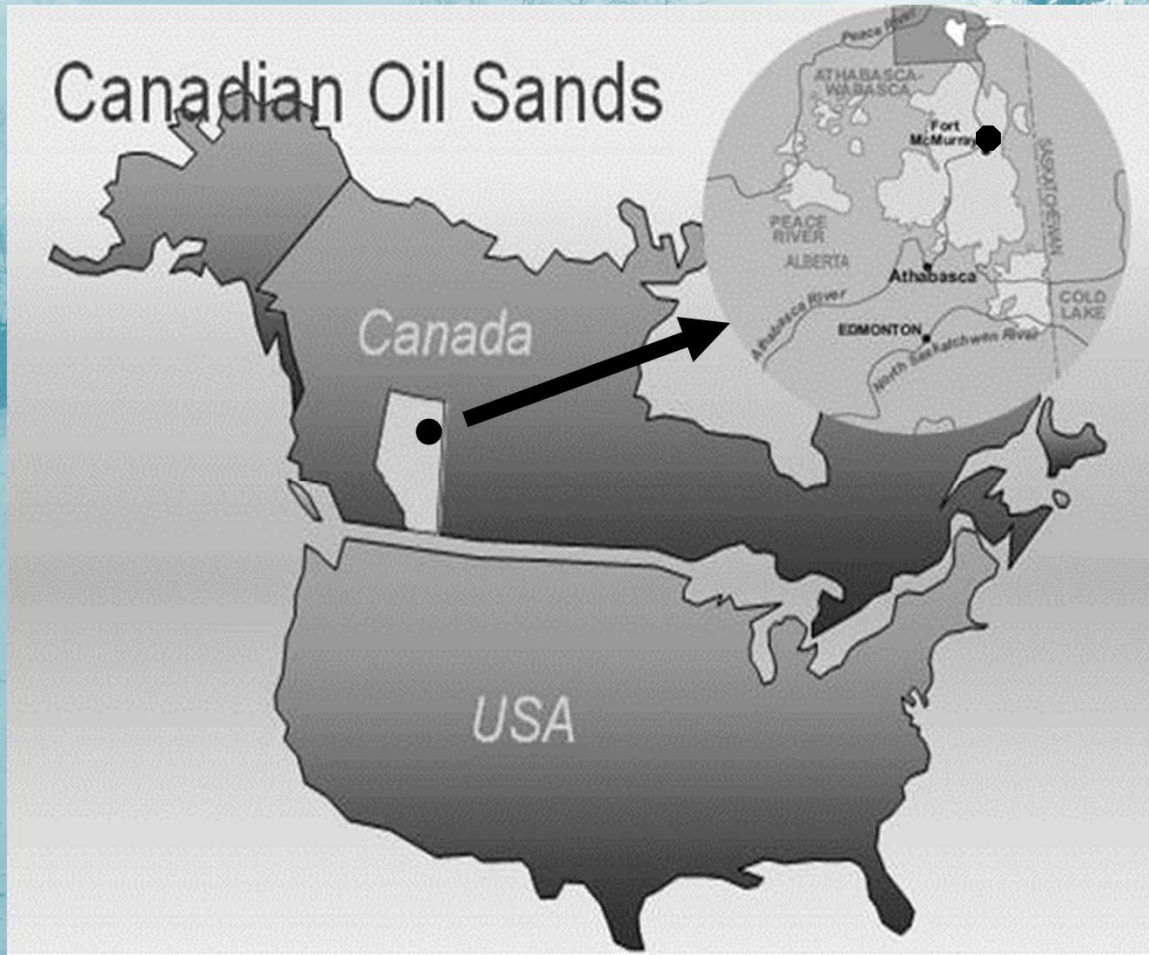
Randy J. Mikula
Kalium Research



Reserves and Production Summary 2009 (ERCB ST98-2010) in billions of barrels

| Bitumen | Total | Mineable | in situ |
|---------------------|-------|----------|---------|
| Resource | 1,805 | 131 | 1,674 |
| Reserve | 176 | 38 | 138 |
| Remaining Reserve | 170 | 34 | 135 |
| Annual Production | .544 | .302 | .246 |
| Years of Production | 312 | 113 | 553 |

Approximately a 20% production increase in 2 years; 27 fewer years to reclaim



The area occupied by the circle is approximately 400,000km², and the area of the oil sands resource (in white) is approximately 141,000km². Currently land disturbance due to oil sands development is about 600km², with tailings containment about 180km².



Oil Sand

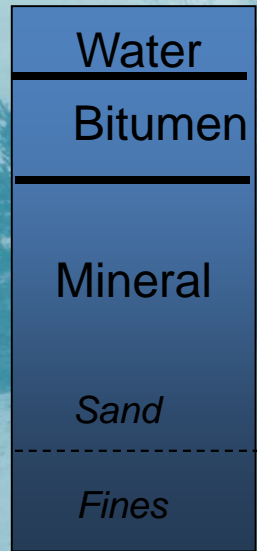


Bitumen

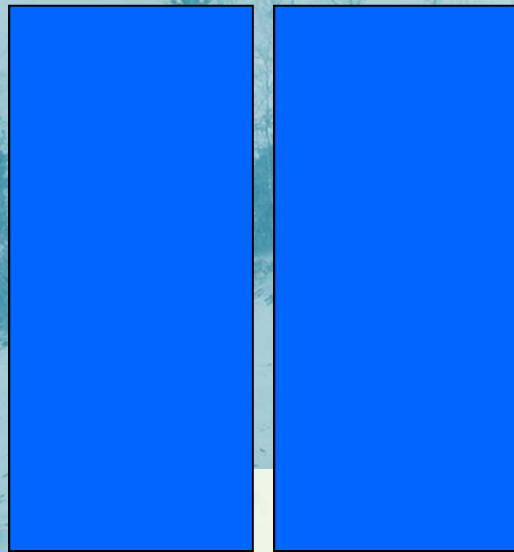
A lot of water is required to
produce a barrel of
bitumen!

Oil Sand

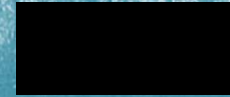
Water



+



Bitumen product

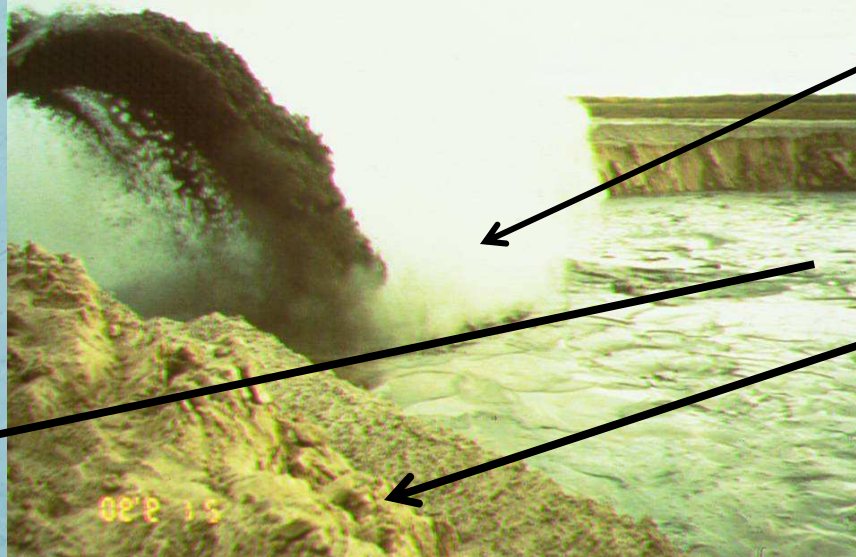


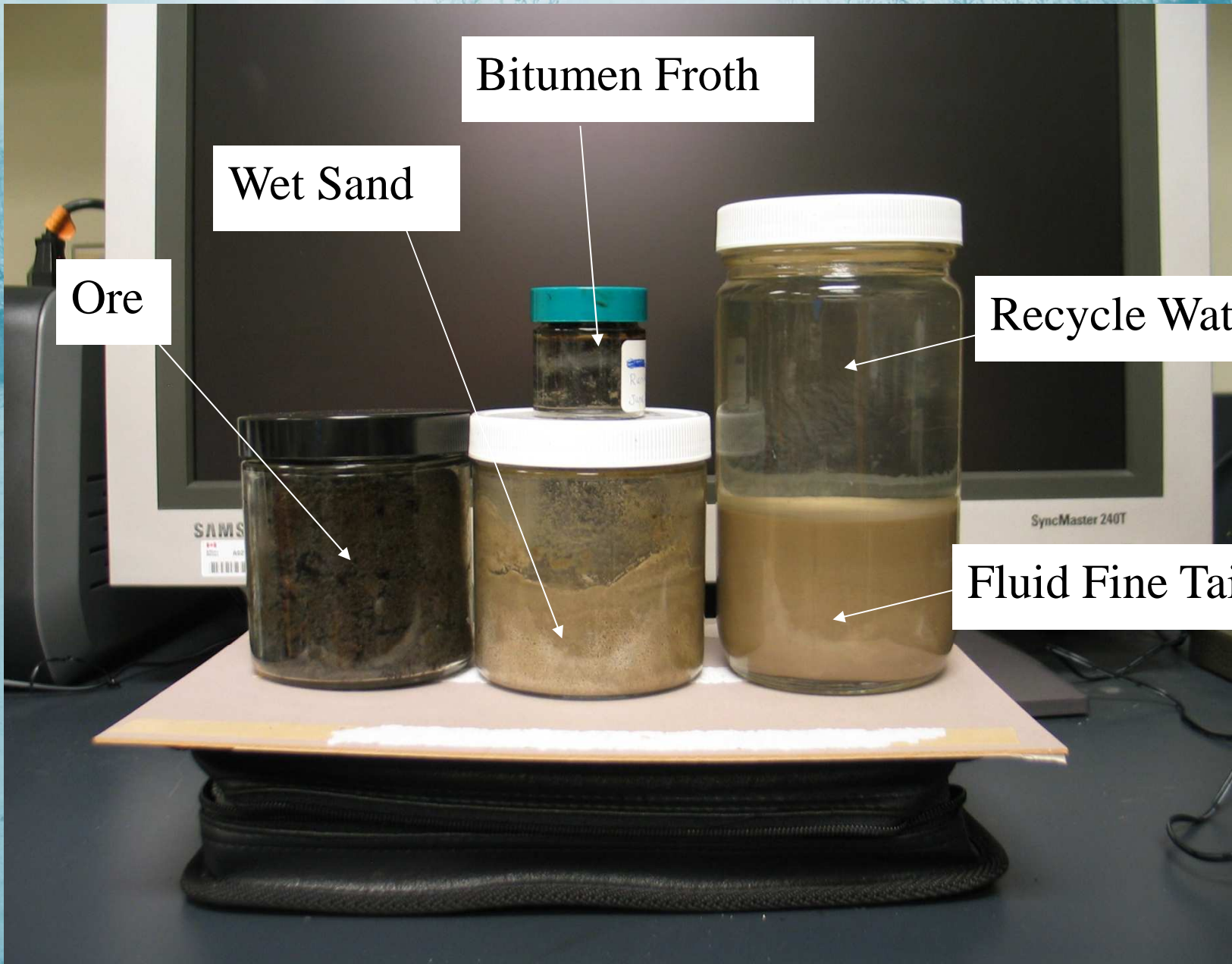
Leftover water and mineral

Fluid fine tails

Sand Tails

Recycled Water





Ore

Wet Sand

Bitumen Froth

Recycle Water

Fluid Fine Tailings

The tailings containment structures are some of the largest man made features on the planet.

Dry stackable tailings technology is one way to reduce the volume of the accumulated fluid fine tailings. Dry stackable tailings implementation will allow for reclamation of the boreal forest, and reduce the water requirement from the Athabasca river.

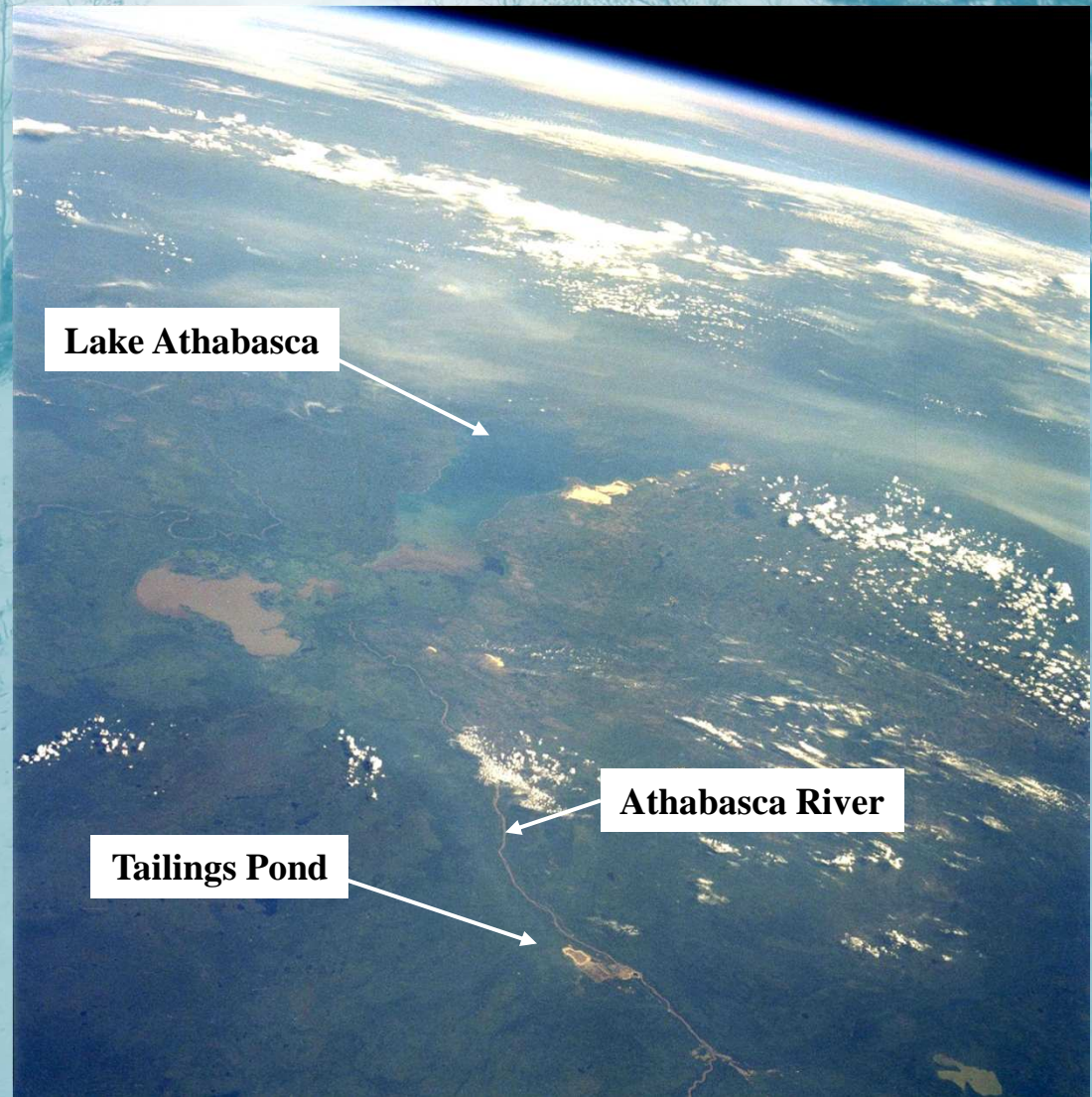


Photo courtesy of NASA, space shuttle program

Aerial photo from approximately 1987 when the “best available technology” was water capping of the accumulated fluid fine tailings or sludge.

CT/NST technology promised to increase water re-use from 75% to over 80%, but now even this improvement on the “best available technology” proposes to have an end pit lake containing leftover fluid fine tailings or MFT.







Suncor Pond 1 Reclamation

Suncor Pond 1 September 2010 (Wapisiw Lookout)





Environmental issues

Water availability (river ecosystem)

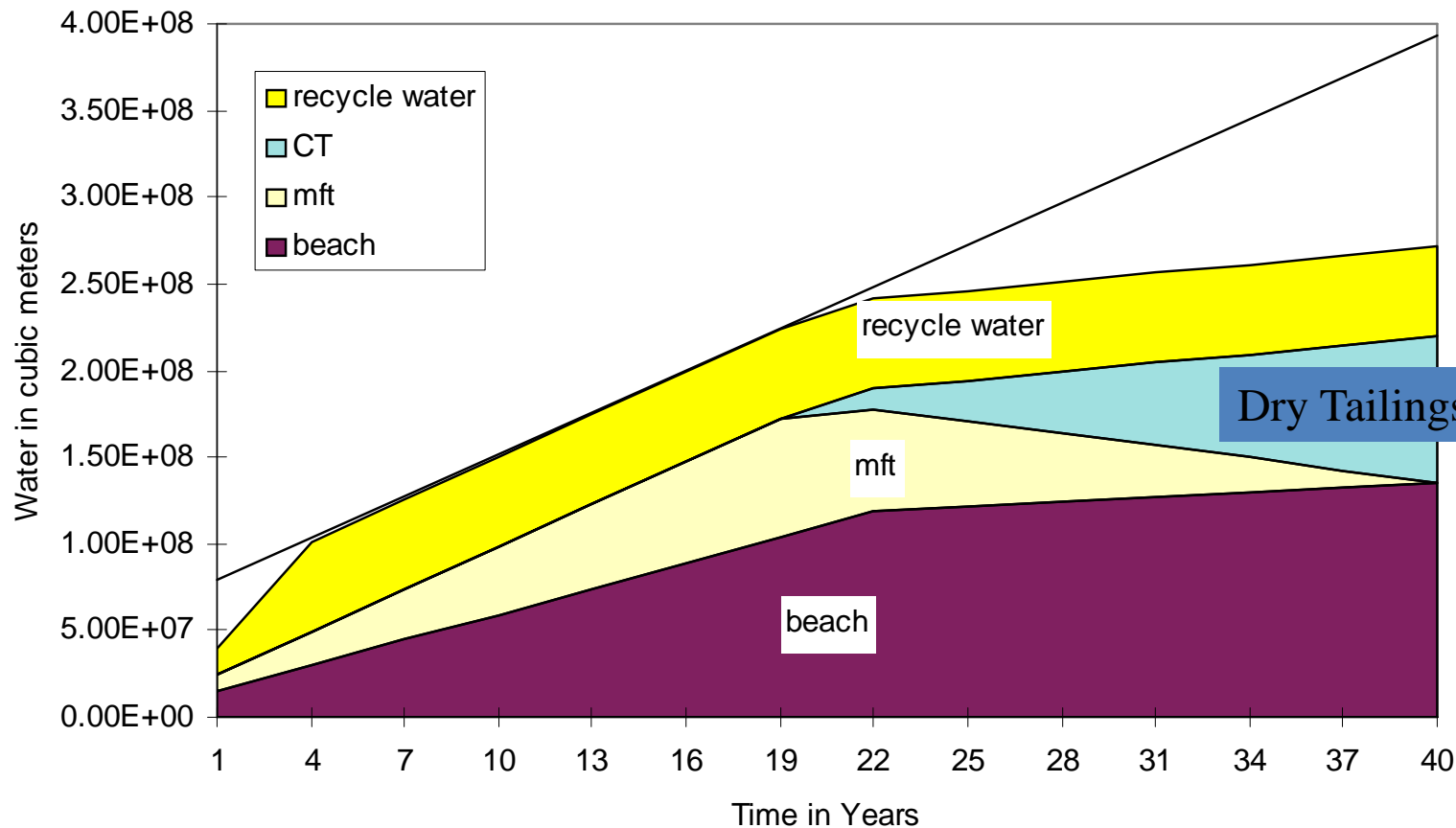
Lease storage volume limitations (land disturbance)

Economic issues

Water availability (collection and conservation of water)

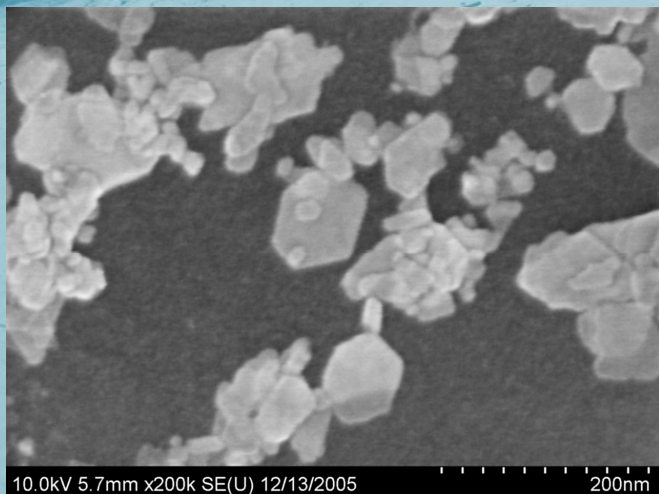
Lease storage volume limitations (sterilization of resource)

The fate of water imported (CT implementation after year 20)



Storage volume limitations will drive new tailings technologies as much as water availability. Without the implementation of some other dry stackable tailings technology, long term storage volumes could become unsustainable.



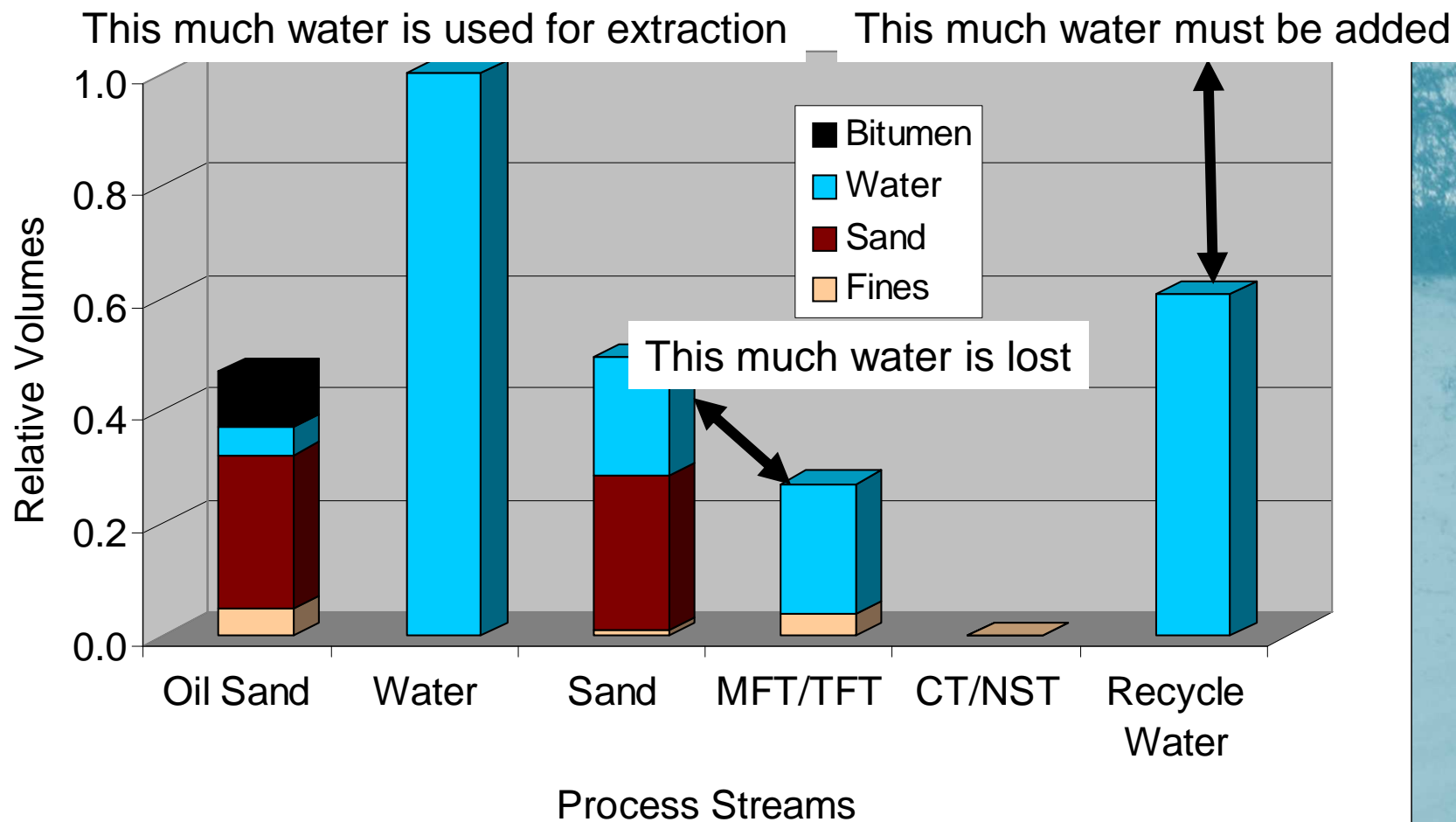


10.0kV 5.7mm x200k SE(U) 12/13/2005

200nm

The ability to characterize nano-scale oil sands components is critical to our ability to manipulate their properties and mitigate the environmental impact of oil sands tailings development.

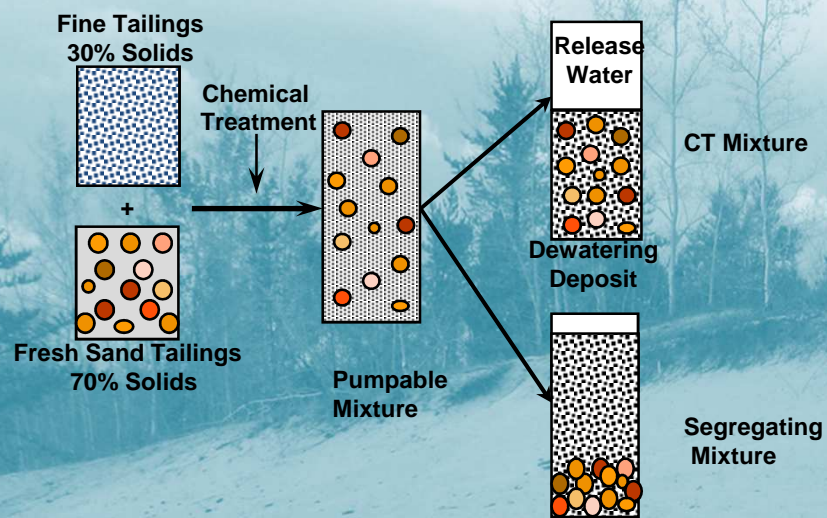




Water used for extraction: Approximately 12 barrels per barrel of bitumen
 Water Recycled: Approximately 70%
 Water lost to tailings: Approximately 4 barrels per barrel of bitumen



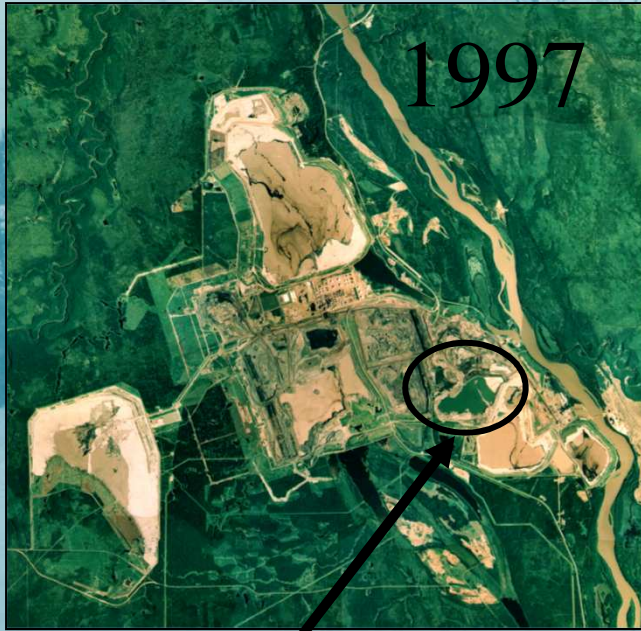
THE CT PROCESS



With the correct recipe, CT or NST is pumpable, but rapidly releases recycle water, leaving a trafficable surface for reclamation of the boreal forest. Without the correct recipe, the mixture will segregate, leaving a fluid material unsuitable for reclamation.



Commercial Scale CT at Suncor



The circled area represents the commercial version of the swimming pool experiment in the previous slide, and the photographs show the trafficable surface created. Water released from this pond was returned to the extraction process, reducing storage volumes and reducing withdrawal from the Athabasca river.





Carbon Dioxide CT



Carbon Dioxide CT: Pilot Testing at Syncrude



CNRL is proposing to commercialize the CT/NST process using carbon dioxide as the chemical additive rather than gypsum.





MFT DEWATERING

aka Thin Lift

aka TRO

aka AFD



Thin lift dewatering, Syncrude 2010

Thin lift dewatering





RIM DITCHING



Rim Ditching on a lab scale





Rim Ditching on a big scale: 2009 Syncrude Test

Rim Ditch September 2010



Centrifuged fluid fine tailings

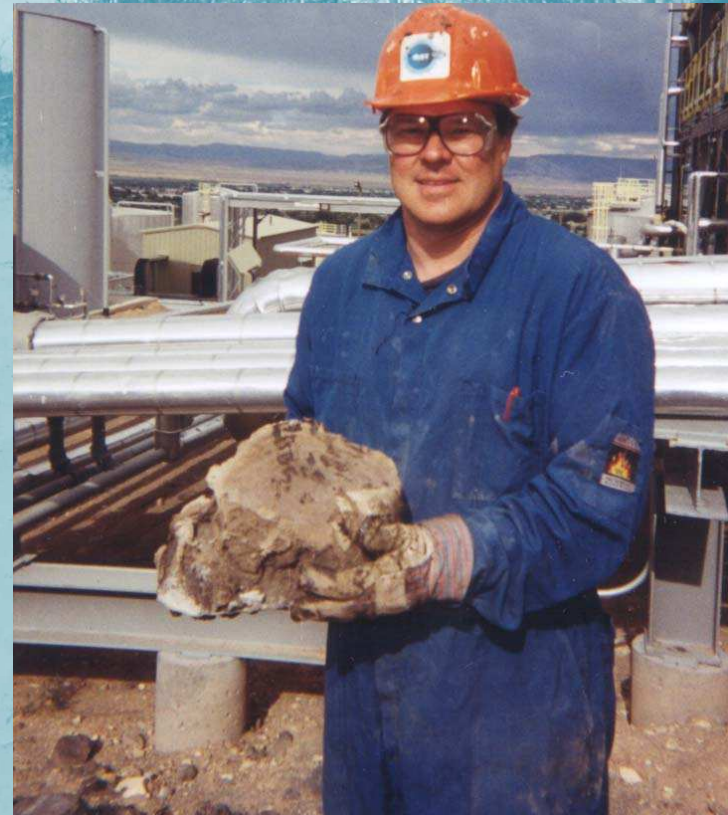
Increased water recycle

Reduced volume

No fluid storage requirement

Reclamation behind the mining operation

20 t/h pilot test of dry stackable fluid fine tailings



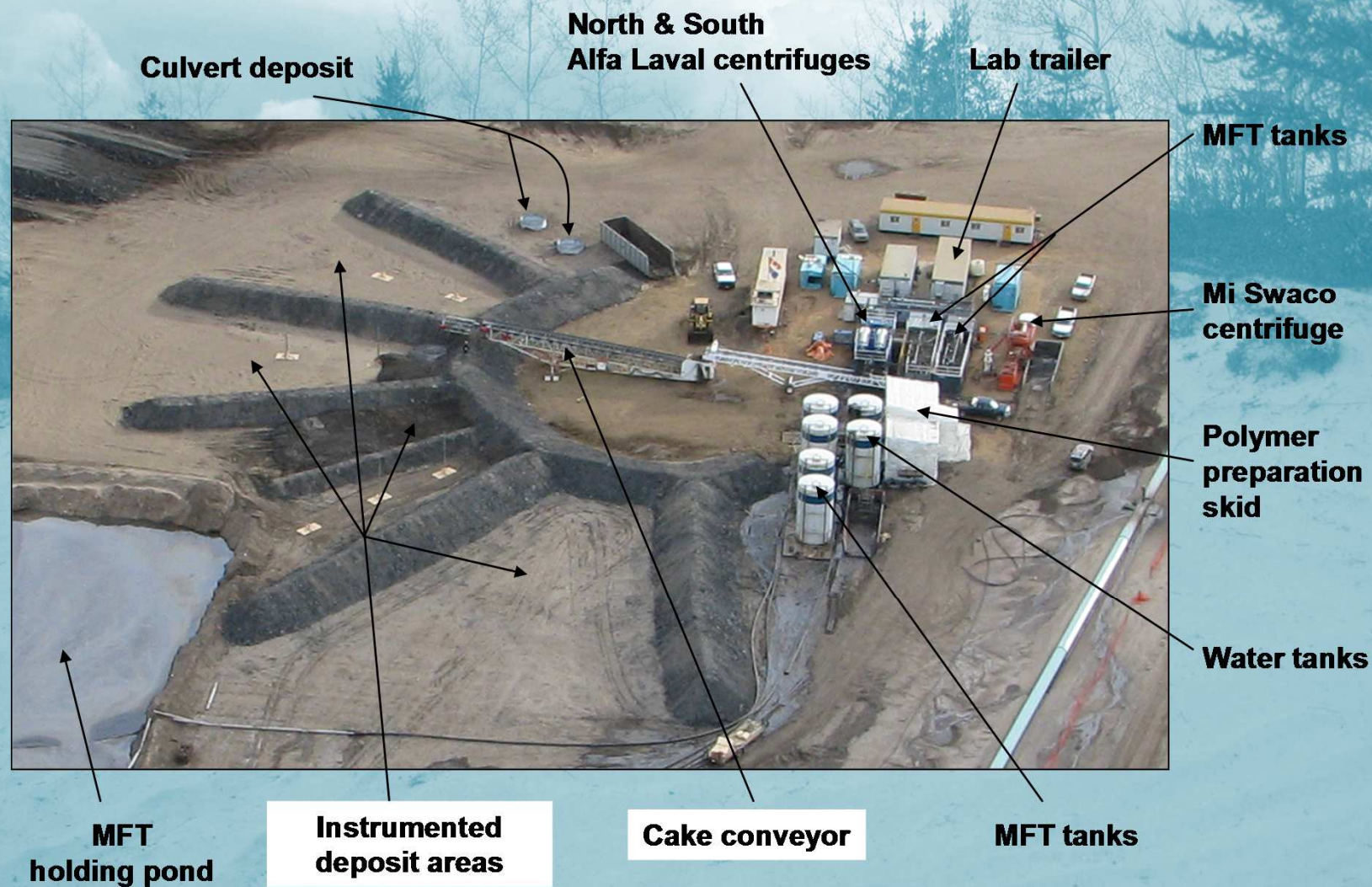
“Conclusions from the 20t/hour pilot study were that not only is it possible to create a stackable total tailings, but the project was economically viable at year 2000 oil prices. Lessons learned during this study can be directly applicable to the Athabasca oil sands.” 2006 CIPC, Calgary



Centrifuged Tailings in Utah



Tailings stack being removed in preparation for another test run.



Aerial view of the 2008 Syncrude pilot demonstration of centrifuged fluid fine tailings



Centrifuged Fluid Fine Tailings Pilot at Syncrude: Dry Cake Another dry stackable tailings technology





October issue of Alberta Oil Magazine



A new standard in fluid fine tailings dewatering:
Syncrude Centrifuge Pilot cell #3



Centrifuge 2010

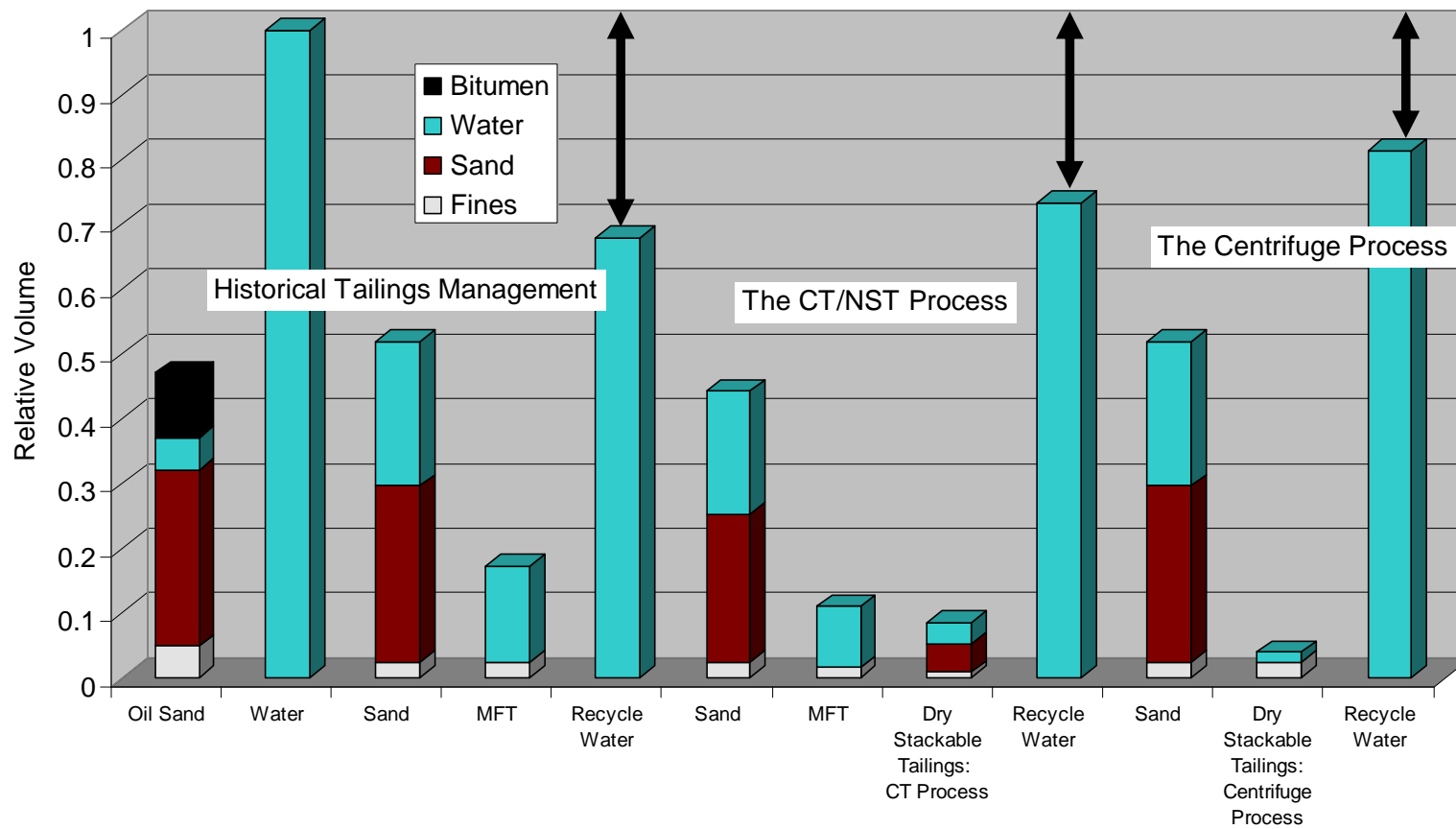
oilsands@shaw.ca



Research



Bitumen in Tailings



SUMMARY

Several tailings management options are commercialized or have been demonstrated at close to commercial scale. Syncrude is leading the industry in understanding and scaling up all of these options.

Water conservation by the use of “dry stackable tailings” management options will have significant implications for the recycle water chemistry and we may have the opportunity to improve water quality from an environmental perspective.

The implementation of the ERCB Tailings Directive will be extremely challenging.





Any Questions?